

CARVER S.r.l.
Via Giovanni XXIII, 36
20090 Rodano (MI) ITALY
Tel. (02) 95.00171 (r.a.)
Fax (02) 95.320.921
internet: www.carver.it



AZIENDA CON SISTEMA DI
GESTIONE PER LA QUALITÀ
CERTIFICATO DA DNV
= UNI EN ISO 9001:2000 =

AZIENDA CON SISTEMA DI GESTIONE
AMBIENTALE CERTIFICATO DA DNV
= UNI EN ISO 14001:2004 =

TECHNICAL DATA SHEET

rev. 00 of 23rd June, 2009

GLAMOUR BONDER (transparent bonding agent)

code GL2000

TECHNICAL DATA

(based on room temperature of +23°C and 65% relative humidity)

Viscosity	35" F4 ± 5" F4
Specific weight	1.00 ± 0.01
pH	8.0 ± 0.5
Mixing ratio with METAL paste	from 90/10 to 50/50
Mixing ratio with DIAMOND paste	from 90/10 to 50/50
Dust dry	25 min.
Recoating after / within	2 / 12 hr.
Dry for abrading after	2 - 4 hr.
Cautious foot traffic after	24 hr.
Complete drying	5 - 7 days
Coverage (per coat) on brushed and with GLAMOUR BASE treated wood	5 - 20 m ² /l
Thinning	ACQUA BLU
Tools cleaning	IDROCLEANER
Max. VOC content %	6.7 %

DESCRIPTION

One-component, waterborne, polyurethane, aliphatic bonding agent, to be used in combination with METAL and DIAMOND paste to give the boards of brushed parquet special effects.

DIRECTIONS

Brush the boards with steel, brass or tynex rotatory brushes, then eliminate dust thoroughly and treat the wood with GLAMOUR BASE sealer (see the technical data sheet of this product). Add METAL or DIAMOND paste to GLAMOUR BONDER in the suggested ratios, mix well until a homogeneous mixture is obtained, and apply it with a rubber spatula. After 2- 4 hours abrade lightly and apply 1 or 2 coats of GLAMOUR TOP finish.

NOTICE

- Apply the product at a room temperature between +15°C and +35°C with a relative humidity degree between 35% and 70%. Allow the product to reach room temperature before application.
- Always adhere to the prescribed recoating and abrading schedule. After abrading, always vacuum and tack thoroughly.
- **During application pay attention not to leave any excess of product on the boards.**
- Abrade with fine-grit (#180÷220) abrasive screens, at low speed and moving rapidly, or else by hand.
- The intensity of the decorative effect is strongly affected by the characteristics of the wooden support, and its preparation (brushing, sanding etc.). Therefore we recommend to execute preliminary tests before treating the whole stock of wood.
- CARVER declines all responsibility for unsatisfactory final results, if not depending on the quality of the products.

Protect from freezing!

Dispose of excess product in authorized dumps

If the original unopened container is stored in a cool and dry place, the product will keep for 12 months.

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